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184 pages, and more than 120 illustrations and charts, size 8.25x10.75 inches. This manual is a compilation of three factory publications including the owner's instruction manual, the parts/spares manual and a set of service sheets. These publications cover all three variations of the 175cc two-stroke and the 250cc four-stroke and electric start models manufactured from 1959-1965. Neither BSA nor Triumph ever published a workshop manual for these models, however, the combination of these three publications provides the most comprehensive maintenance and repair information that was ever made available from the manufacturer. **MANUALS & TECHNICAL PUBLICATIONS:** Maintenance, repair and service information was issued under both the BSA and Triumph name. However, as the machines were identical in all aspects, any technical documentation can be applied to either manufacturer without hesitation. **SERVICE SHEETS:** Beginning in December 1959, both BSA and Triumph began publishing repair, overhaul and technical information in the form of individual (dealer only) 'Service Sheets'. It should be noted that it was never intended that these service sheets would be distributed to the general public. However, they were eventually combined into a single publication and released under both the BSA and Triumph names, the contents being identical in either case. **INSTRUCTION MANUAL:** Both BSA and Triumph published an identical 'Instruction Manual' the only difference being the name on the front cover. These publications were somewhat more detailed than typical 'owner's manuals' as they included overhaul information in addition to general maintenance and adjustments. As these instruction manuals were included with each new scooter purchased, there were a number of 'editions' published during the lifetime of the model, however, the contents remained basically unchanged. When combined with the 'Service Sheets' they are a reasonable substitute for a workshop manual. **PARTS (or) SPARES MANUAL:** The parts manuals are also identical and include exploded component diagrams that are extremely helpful in the rebuilding or restoration process. **ADDITIONAL DATA:** There is an addendum to the rear of this manual that contains a number of communications that were sent from the UK factory to their US distributors. These documents are somewhat rare and they may be of help in assisting in the maintenance of one of these machines. **DESIGN & GENERAL SPECIFICATIONS:** Designed by Edward Turner (Triumph) and sold under both BSA and Triumph brand names to take advantage of established distribution networks, this badge engineering was one of the last uses of the Sunbeam name. The differences between the BSA Sunbeam and Triumph Tigress were entirely cosmetic-the former in polychromatic green paint, also two-tone red and cream, with a BSA badge; the latter in a shell blue or mimosa and ivory (two-tone) with a Triumph badge. Introduced in late 1959, the scooter was available with a 250 cc four-stroke twin (10hp), or 175cc two-stroke single cylinder engine (7.5hp). Both engines were forced-air-cooled. The two-stroke was a development of the BSA Bantam engine but the four-stroke was a

completely new parallel-twin with a gear drive to the gearbox. The contact-breaker fed two separate ignition coils, each of which connected directly to its own spark plug without the need for a distributor. Drive to the rear wheel was by a fully enclosed chain in an oil bath. Both versions had four, foot-operated gears. Some of the 250 twins were fitted with an electric starter and a 12 volt (not 6 volt) electrical system, they were identified as either B2S (Sunbeam) or TW2S (Triumph). The 250 cc four-stroke model was discontinued in 1964 and the 175cc two-stroke model in 1965. BF20, BF2A, BF50, BF5A, BF75, BF8A, BF100, BF9.9A, BF15A, BF20A, BF25A, BF30A, BF35A, BF40A, BF45A, BF50A, BF75A, BF90A, BF115A, BF130A The aim of this book, with its superb step by step photographs and detailed diagrams is to enable every owner to understand the workings of an outboard motor (2 or 4 stroke) and be able to fix it with relative ease. It includes: an explanation of the different parts that make up the engine and how they interact; how fuel is transformed into propulsion; regular maintenance and repair worksheets to help even the most mechanically ignorant to work on their outboard engine with confidence; the most common causes of breakdown; troubleshooting tables to allow you to diagnose and fix the most common engine problems and advice on how to winterize your outboard in one short afternoon. After reading this book, your outboard will no longer be a potential bother to you but an ally for better boating. Complete coverage for Pit Bikes with 4-stroke air-cooled horizontal (lay-down) engines, specifically the Lifan semi-automatic IP52FMH, and 4-speed Lifan IP52FMI, Lifan IP56FMJ (YX140), Zongshen IP60YMJ (ZS155): -- Routine Maintenance and servicing --Tune-up procedures --Engine, clutch and transmission repair --Cooling system --Fuel and exhaust --Ignition and electrical systems --Brakes, wheels and tires --Steering, suspension and final drive --Frame and bodywork --Wiring diagrams --Reference Section With a Haynes manual, you can do it yourselfâfrom simple maintenance to basic repairs. Haynes writes every book based on a complete teardown of the vehicle. We learn the best ways to do a job and that makes it quicker, easier and cheaper for you. Our books have clear instructions and hundreds of photographs that show each step. Whether you're a beginner or a pro, you can save big with Haynes! Step-by-step procedures --Easy-to-follow photos --Complete troubleshooting section --Valuable short cuts --Color spark plug diagnosis The aim of this book with its detailed step-by-step colour photographs and diagrams, is to enable every owner to fix their outboard motor with ease. Troubleshooting tables help diagnose potential problems, and there is advice on regular maintenance and winterising and repair. Jean-Luc Pallas's enthusiasm for passing on his knowledge, as well as his clear explanations, precise advice and step-by-step instructions make this a unique book. "Covers all V-Engines. 65 Jet - 300HP, V4, V6, and V8 models. Also includes Special Tool and Skill Level Icons for each procedure."--Publisher's website. Haynes offers the best coverage for cars, trucks, vans, SUVs and motorcycles on the market today. Each manual contains easy to follow step-by-step instructions linked to hundreds of photographs and illustrations. Included in every manual: troubleshooting section to help identify specific problems; tips that give valuable short cuts to make the

job easier and eliminate the need for special tools; notes, cautions and warnings for the home mechanic; color spark plug diagnosis and an easy to use index. Haynes offers the best coverage for cars, trucks, vans, SUVs and motorcycles on the market today. Each manual contains easy to follow step-by-step instructions linked to hundreds of photographs and illustrations. Included in every manual: troubleshooting section to help identify specific problems; tips that give valuable short cuts to make the job easier and eliminate the need for special tools; notes, cautions and warnings for the home mechanic; color spark plug diagnosis and an easy to use index. "Covers all 2.5-350 HP, 1-4 cylinder, V6 and V8 4-stroke models. Includes jet drives. Wiring diagrams."--

Cover. Covers 4-stroke, single-cylinder engines from 1988 forward. (Keywords: General-Interest Manuals) "1701". Covers all 2-250 hp, 1-4 cylinder, V4 and V6 models, 2-stroke and 4-stroke models, includes jet drives. Mariner 2-cylinder inline, Mariner 3-cylinder inline, Mariner 4-cylinder inline, Mariner 6-cylinder inline, Mariner V6 Mercury/Mariner 2.5 - 60 HP Two-Stroke Outboard Service and Repair Manuals, 1998-2006 B725 This manual covers seventeen Mercury/Mariner 2-stroke outboard motors ranging from 2.5 HP to 60 HP. Clymer Marine and PWC manuals are the #1 source for DIY maintenance, troubleshooting and repair. With step-by-step procedures combined with detailed photography and extensive use of exploded parts views, Clymer manuals are a must-have tool for the do-it-yourselfer. Models Covered: Mercury/Mariner 2.5 HP (1998-2006) Mercury/Mariner 3.3 HP (1998-2006) Mercury/Mariner 4 HP (1998-2006) Mercury/Mariner 5 HP (1998-2006) Mercury/Mariner 6 HP (1998-2006) Mercury/Mariner 8 HP (1998-2006) Mercury/Mariner 9.9 HP (1998-2006) Mercury/Mariner 15 HP (1998-2006) Mercury/Mariner 20 HP (1998-2006) Mercury/Mariner 25 HP (1998-2006) Mercury/Mariner 30 HP (1998-2006) Mercury/Mariner 40 HP (1998-2006) Mercury/Mariner 50 HP (1998-2006) Mercury/Mariner 60 HP (1998-2006) Mercury/Mariner 20 Jet (1998-2006) Mercury/Mariner 30 Jet (1998-2006) Mercury/Mariner 45 Jet (1998-2006) Covers models manufactured through 1998.

SELOC Marine maintenance and repair manuals offer the most comprehensive, authoritative information available for outboard, inboard, stern-drive and diesel engines, as well as personal watercraft. SELOC has been the leading source of how-to information for the marine industry since 1974. Designed and written to serve the needs of the professional mechanic, do-it-yourself boat enthusiast, instructor and student, these manuals are based on actual teardowns done by Chilton Marine's editors/authors in our on-site facility. Providing complete coverage on everything from basic maintenance to engine overhaul, every manual features: -Simple-to-follow, step-by-step, illustrated procedures -Hundreds of exploded drawings, photographs and tables -Troubleshooting sections, accurate specifications and wiring diagrams - Recognized and used by technical trade schools as well as the U.S. military Covers all 2-60 Hp, 1 and 2-cylinder models, 2-stroke models. Over 1,180 illustrations Mercury/Mariner 4 HP (1995-2006) Mercury/Mariner 5 HP (1995-2006) Mercury/Mariner 6 HP (1995-2006) Mercury/Mariner 9.9 HP (1995-2006)

Mercury/Mariner 15 HP (1995-2006) Mercury/Mariner 25 HP (1995-2006)
Mercury/Mariner 30 HP (1995-2006) Mercury/Mariner 40 HP (1995-2006)
Mercury/Mariner 50 HP (1995-2006) Mercury/Mariner 75 HP (1995-2006)
Mercury/Mariner 90 HP (1995-2006) Does not cover 60 HP models.

TROUBLESHOOTING LUBRICATION, MAINTENANCE AND TUNE-UP
ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT
MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL,
EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM
COOLING SYSTEM WHEELS, TIRES AND DRIVE CHAIN FRONT
SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND
FRAME COLOR WIRING DIAGRAMS Provides a guide to the Nissan and Tohatsu outboard motor, featuring step-by-step illustrated procedures, trouble-shooting, and wiring diagrams. General Motors and Ford: Light Trucks, Vans, Passenger Cars covering General Motors 350 cu in (5.7 liter), 379 cu in (6.2 liter), 397 cu in (6.5 liter), and Ford 420 cu in (6.9 liter), 445 cu in (7.3 liter), and 445 cu in (7.3 liter Power Stroke) · Step-by-Step Instructions · Fully Illustrated for the Home Mechanic · Simple Maintenance to Major Repairs · Tools and equipment · Shop practices · Troubleshooting · Routine Maintenance · Engine Repairs and overhaul · Cooling system · Fuel system · Electrical system 2.5 HP, 3.5 HP, 5 HP, 8 HP, 9.8 HP, 9.9 HP, 15 HP, 18 HP, 25 HP, 30 HP, 40 HP, 50 HP, 60 HP, 70 HP, 80 HP, 90 HP, 115 HP, 120 HP, 140 HP Updated to reflect the latest trends, technology, and relevant ASE Education Foundation standards, this integrated, two-book set covers theory and hands-on content in separate Classroom and Shop Manuals. This innovative approach allows students to learn fundamental climate control theory, including basic physics related to heat transfer, before applying their knowledge through practical, hands-on shop work. Cross-references in each manual link related material, making it easy to connect classroom learning to lab and shop activity. Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version. Saloon with 6-cyl DOHC engines & automatic transmission. Covers most features of Daimler 3.6 & 4.0 litre models. Does NOT cover manual transmission or XJR models. Petrol: 3.2 litre (3239cc), 3.6 litre (3590cc) & 4.0 litre (3980cc). Does NOT cover 2.9 litre SOHC engine. "Covers all 2.5-300 HP, 4-stroke models, including jet drives"-- Front cover. Covers 4-stroke, single-cylinder engines from the 1950s forward. (Keywords: General-Interest Manuals) 2.5 HP, 3.5 HP, 5 HP, 8 HP, 9.8 HP, 9.9 HP, 15 HP, 18 HP, 25 HP, 30 HP, 40 HP, 50 HP, 60 HP, 70 HP, 80 HP, 90 HP, 115 HP, 120 HP, 140 HP Provides a guide to the Honda outboard motor, featuring step-by-step illustrated procedures, trouble-shooting, and wiring diagrams. "Covers all GTI, GTX, Pro, RXP, RXT and Wake models with 1494cc engines"--Cover. **TODAY'S TECHNICIAN: AUTOMOTIVE HEATING & AIR CONDITIONING**, Fifth Edition, is an integrated, two-book set that covers theory and hands-on content in separate Classroom and Shop Manuals. This innovative approach allows you to learn fundamental climate control theory, including basic physics related to heat transfer,

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SELOC Marine tune-up and repair manuals provide the most comprehensive, authoritative information available for outboard, inboard and stern-drive engines, as well as personal watercraft. SELOC has been the leading source of how-to information for the marine industry since 1974. Designed and written to serve the needs of the professional mechanic, do-it-yourself boat enthusiast, instructor and student, these manuals are based on actual teardowns done by Seloc's editors/authors in our on-site facility. Every manual features:

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2-5 HP 1 Cylinder, 6-25 HP 2 Cylinder, C25, C30, C40, E48, 25-90 HP 3 Cylinder, E60, E75, C75, C85, C90, 115 & 130 HP V4, C115, C150, 175 HP V6, 200 & 225 HP 90° V6, 200 HP (EFI), 225 HP 76° V6 (Carbureted), 225 HP 76° V6 (EFI), 250 HP (Carbureted), 250 H Mercury/Mariner 2.5 - 60 HP Two-Stroke Outboard Service and Repair Manuals, 1998-2006 B725

This manual covers seventeen Mercury/Mariner 2-stroke outboard motors ranging from 2.5 HP to 60 HP. Clymer Marine and PWC manuals are the #1 source for DIY maintenance, troubleshooting and repair. With step-by-step procedures combined with detailed photography and extensive use of exploded parts views, Clymer manuals are a must-have tool for the do-it-yourselfer. Models Covered:

- Mercury/Mariner 2.5 HP (1998-2006)
- Mercury/Mariner 3.3 HP (1998-2006)
- Mercury/Mariner 4 HP (1998-2006)
- Mercury/Mariner 5 HP (1998-2006)
- Mercury/Mariner 6 HP (1998-2006)
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- Mercury/Mariner 50 HP (1998-2006)
- Mercury/Mariner 60 HP (1998-2006)
- Mercury/Mariner 20 Jet (1998-2006)
- Mercury/Mariner 30 Jet (1998-2006)
- Mercury/Mariner 45 Jet (1998-2006)

TODAY'S TECHNICIAN: AUTOMOTIVE ENGINE REPAIR & REBUILDING, CLASSROOM MANUAL AND SHOP MANUAL, Sixth Edition, delivers the theoretical and practical knowledge technicians need to repair and service modern automotive engines and prepare for the Automotive Service Excellence (ASE) Engine Repair certification exam. Designed to address all

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